

Welding Certificate

1090-2.00203.GSISa.2015.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Comes Maschinen- und Apparatebau GmbH Seiferstr. 16 54293 Trier GERMANY
welding shop	Comes Maschinen- und Apparatebau GmbH, Montanstr. 12, 54293 Trier, GERMANY
Technical specification	EN 1090-2:2018
Execution class(es)	EXC4 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135 (partly mechanized), 138 (partly mechanized), 141 (manually)
Material Group	1.1, 1.2, 2.1, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Sergej Scherbenok, IWE born on: 26.11.1966
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Jürgen Kopp, IWS Tobias Thul, IWS born on: 07.02.1969 born on: 17.06.1991
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	10.01.2020
Period of validity	20.01.2023
Remarks	see reverse

Place and date of issue Saarbrücken, 28.01.2020
Stiefel/LD



Dipl.-Ing. Stiefel
Head of certification body